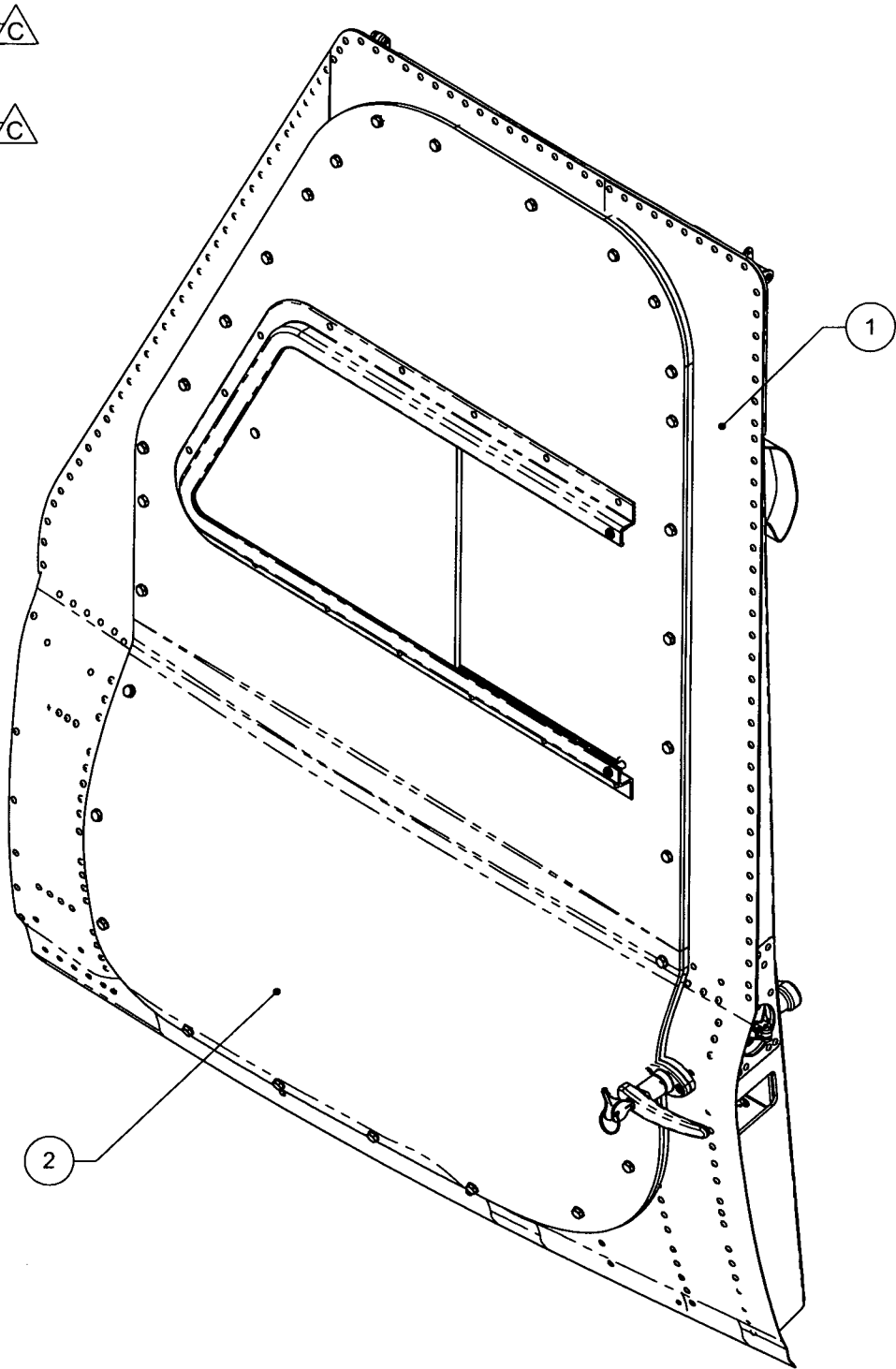


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4582-041	DOOR ASSY, FLAT WINDOW (LH)
1	1	D4465-041	MED BELL DOOR ASSY (LH)
2	1	D4548-041	STD FLAT CREW WINDOW (LH)
3	28	AN3-6A	BOLT
4	1	AN3-16A	BOLT
5	1	MS21042L3	NUT
6	30	NAS1149D0332J	WASHER



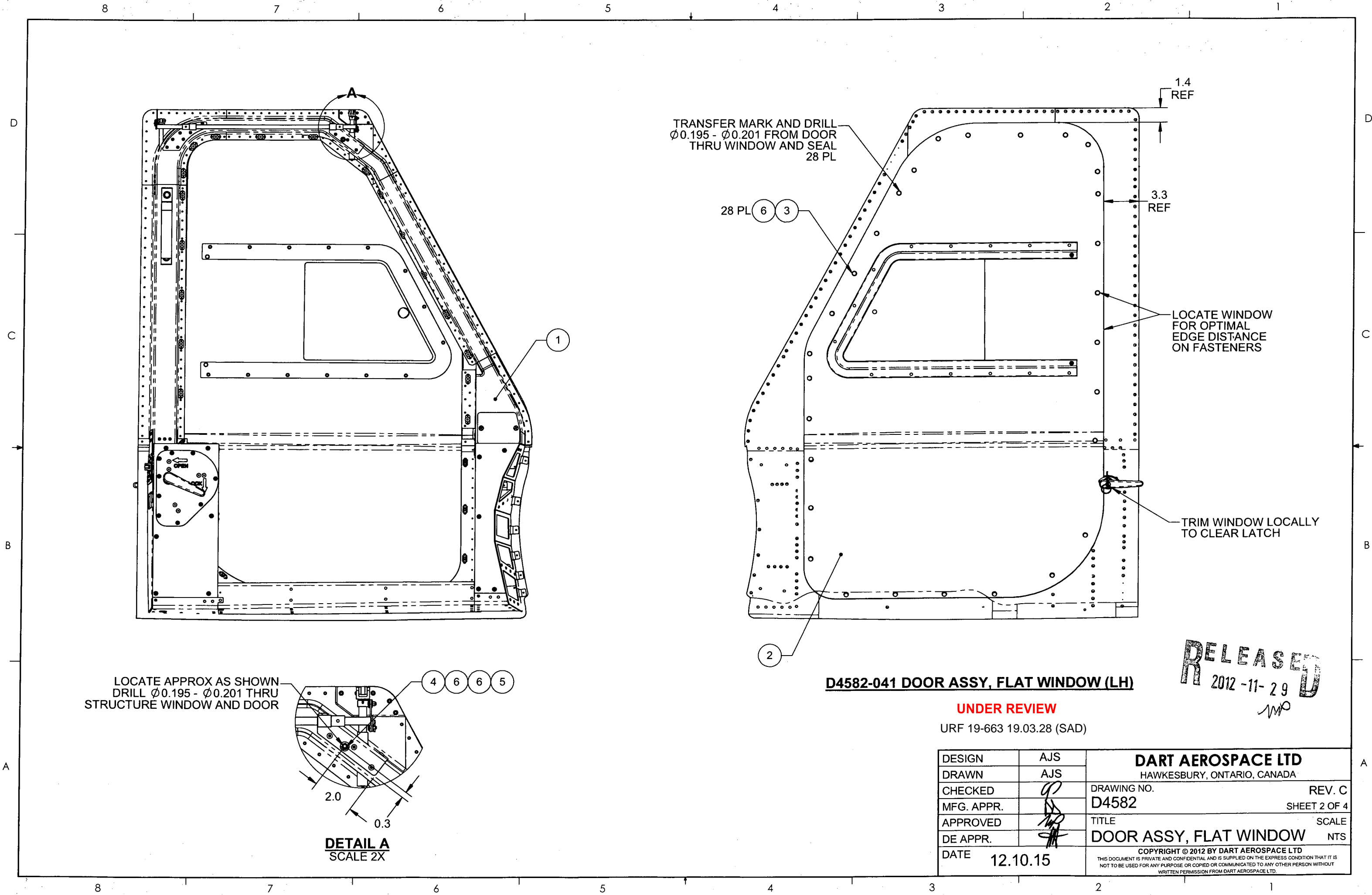
D4582-041 DOOR ASSY, FLAT WINDOW (LH)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 29.75 lbs

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MP

C	ADDED -042 (RH CONFIGURATION). 1 WINDOW FASTENER DELETED.	AJS	12.10.15
B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	RS	DRAWING NO.	REV. C
MFG. APPR.	MP	D4582	SHEET 1 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.		DOOR ASSY, FLAT WINDOW	NTS
DATE	12.10.15	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



TRANSFER MARK AND DRILL
Ø0.195 - Ø0.201 FROM DOOR
THRU WINDOW AND SEAL
28 PL

28 PL (6) (3)

1.4
REF

3.3
REF

LOCATE WINDOW
FOR OPTIMAL
EDGE DISTANCE
ON FASTENERS

TRIM WINDOW LOCALLY
TO CLEAR LATCH

(2)

D4582-041 DOOR ASSY, FLAT WINDOW (LH)

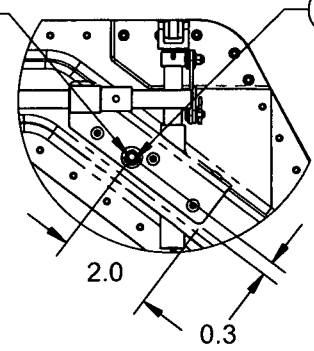
UNDER REVIEW

URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
WPO

LOCATE APPROX AS SHOWN
DRILL Ø0.195 - Ø0.201 THRU
STRUCTURE WINDOW AND DOOR

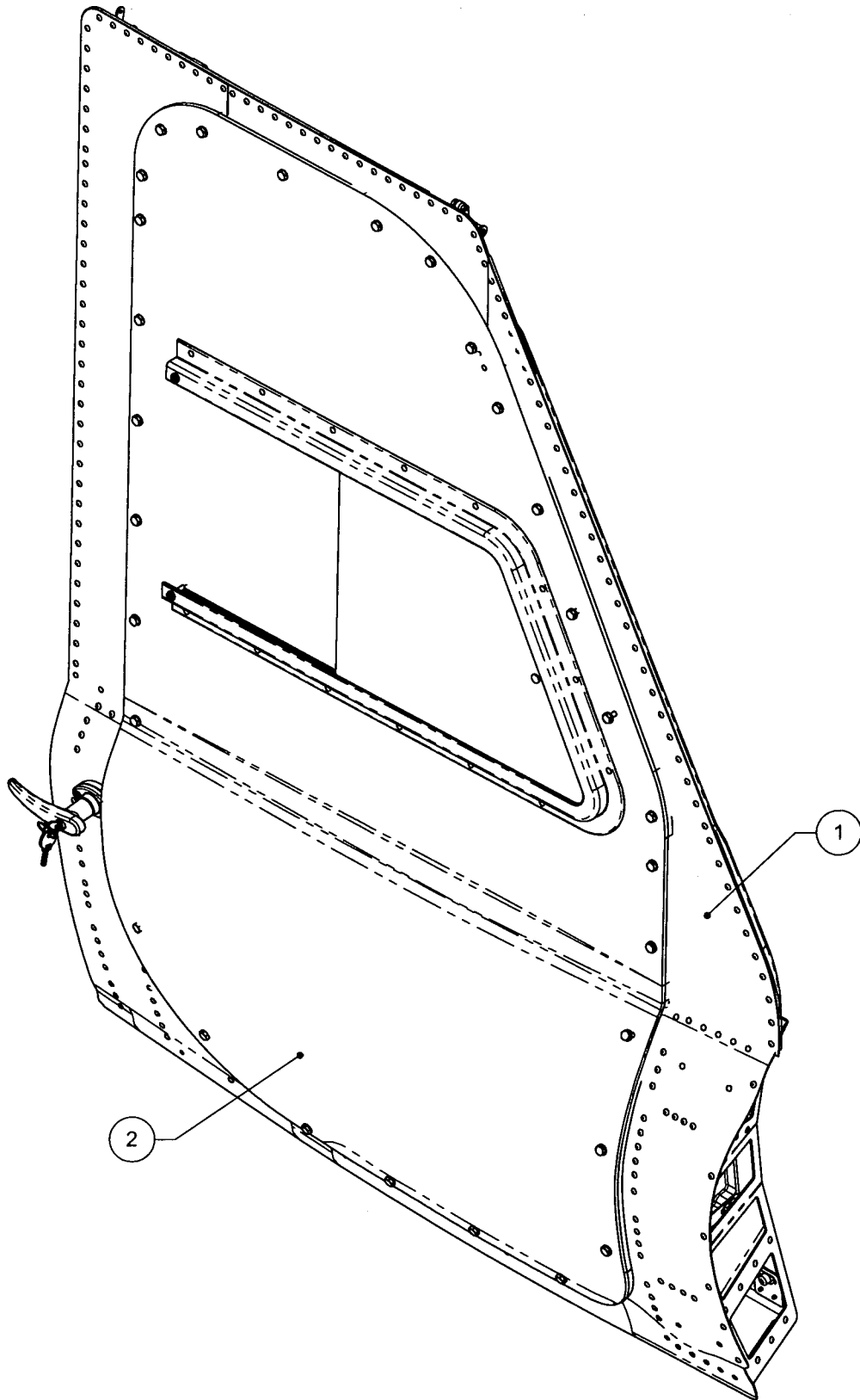
(4) (6) (6) (5)



DETAIL A
SCALE 2X

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4582	REV. C SHEET 2 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE DOOR ASSY, FLAT WINDOW	SCALE NTS
APPROVED	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DE APPR.	<i>[Signature]</i>		
DATE	12.10.15		

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4582-042	DOOR ASSY, FLAT WINDOW (RH)
1	1	D4465-042	MED BELL DOOR ASSY (RH)
2	1	D4548-042	STD FLAT CREW WINDOW (RH)
3	28	AN3-6A	BOLT
4	1	AN3-16A	BOLT
5	1	MS21042L3	NUT
6	30	NAS1149D0332J	WASHER



D4582-042 DOOR ASSY, FLAT WINDOW (RH)


NOTES:

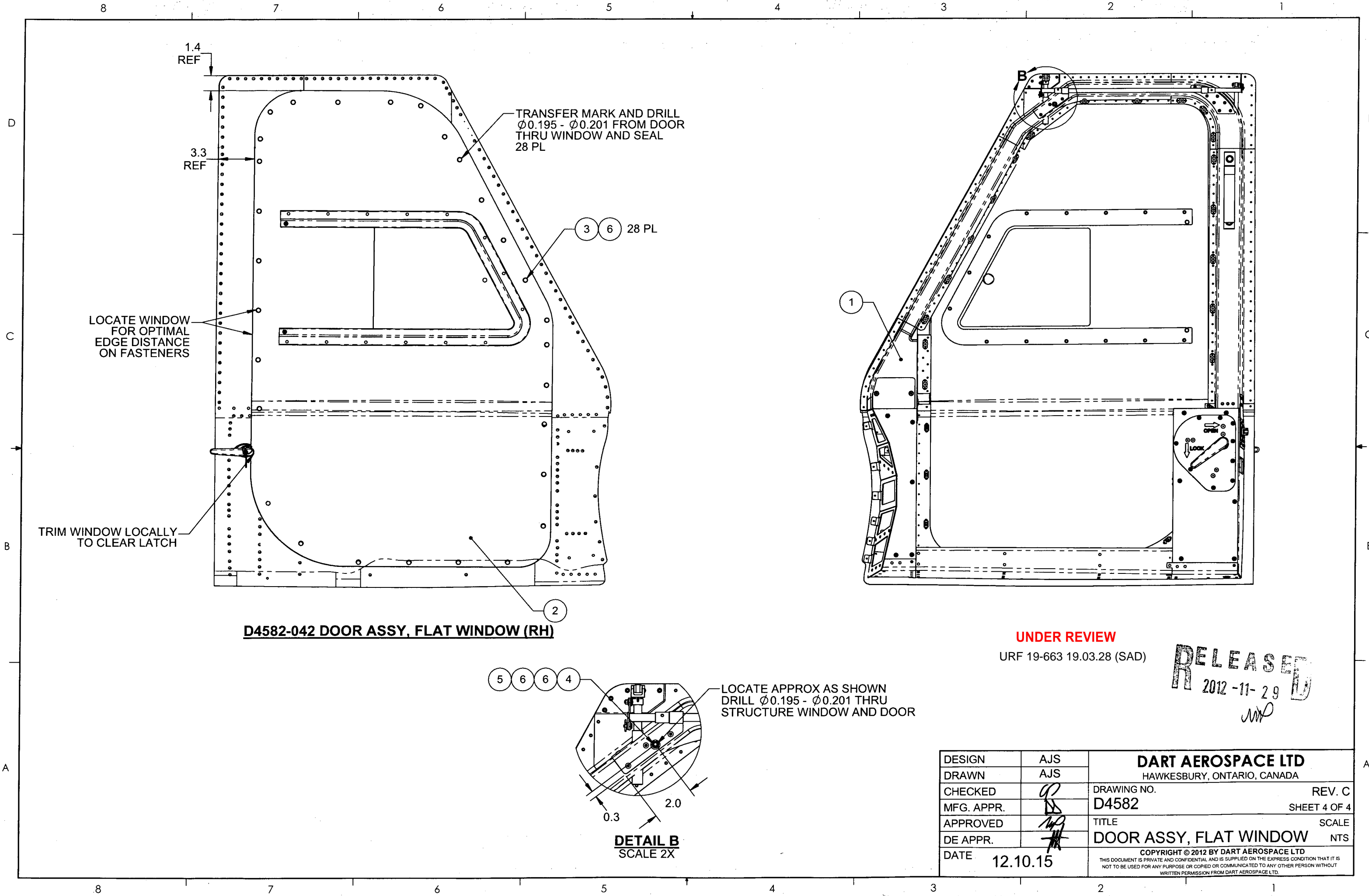
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 29.75 lbs

UNDER REVIEW

URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4582	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		DOOR ASSY, FLAT WINDOW	NTS
DATE	12.10.15	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MJP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>qj</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>DS</i>	D4582	SHEET 4 OF 4
APPROVED	<i>MJP</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	DOOR ASSY, FLAT WINDOW	NTS
DATE	12.10.15	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	